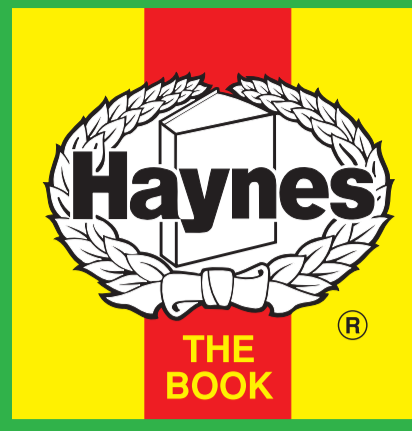


Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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# Automotive Technical DATA BOOK

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HELP

## Engine and cooling system 240, 2.3i CAT 1993

Type	B230FD. SOHC 8V. 85kW	
Capacity (cm <sup>3</sup> ) / number of cylinders	2316 / 4	
Compression ratio / pressure	bar	10.0 / ≥9.2
Oil pressure	bar	1.0 [2.5 to 8.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.30 to 0.40 H
- exhaust	mm	0.30 to 0.40 H
Firing order	1-3-4-2	
No 1 cylinder position	TBE	
Thermostat opening temperature	°C	86 to 88 or 91 to 93
Radiator cap pressure	bar	0.66 to 0.87

## Fuel system 240, 2.3i CAT 1993

Idle speed - manual [auto]	rpm	775±50
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	0.4 to 0.8 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
O <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection	Bosch	
Type / ref	LH2.4-Jetronic	
Main jet / needle	—	
Injection pressure	bar	—
Pump pressure	bar	1.9 to 3.0
Octane rating	RON	95[U]

## Ignition system 240, 2.3i CAT 1993

Type	EZ 116K	
Ignition coil	Bosch	
Primary resistance	ohms	0.6 to 0.8
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor	Bosch	
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation	Clockwise	
Ignition timing - basic [static	° Crankshaft @ rpm	12 BTDC @ 775±50
V = Vacuum NV = No Vacuum	—	
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs	Bosch/Champion	
Type	WR7DC / RN9YC	
Electrode gap	mm	0.70 to 0.80

## Electrical system 240, 2.3i CAT 1993

Battery	V / CC / RC	12 / 450 / 90
Alternator voltage / full load current / engine rpm	Various	
Starter motor current / voltage - cranking	A / V	Various
- locked	A / V	Various

## Running gear 240, 2.3i CAT 1993

<b>Brakes -</b>		
Front (min. friction material thickness)	mm	3.0
Rear (min. friction material thickness)	mm	3.0

<b>Tyres</b>		
Saloon	Size	175x14: 185/70x14: 195/60x15
Estate / Van	Size	185x14: 195/60x15
Pressure - front / rear - Saloon	bar	1.8 / 1.9
- Estate / Van	bar	1.9 / 2.1. 195/60: 1.8 / 2.1

## Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	[+24'±8'] PAS: [+16'±8']
Camber	+15' to 1°	
Castor	+2° to 3° PAS: +3° to 4°	
King pin inclination	—	

## Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	—
Camber	—	

## Torque wrench settings 240, 2.3i CAT 1993

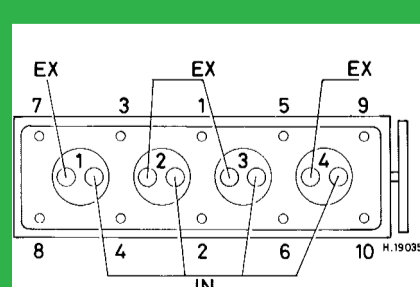
Cylinder head - stage 1	Nm	20
- stage 2	Nm	60
- stage 3	Nm	+ 90°
- stage 4	Nm	—
Big-end bearings	Nm	20 + 90°
Main bearings	Nm	110
Clutch cover	Nm	—
Flywheel [driveplate]	Nm	70 N
Front hubs	Nm	68, - 120° & lock
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	115
Spark plugs	Nm	20 to 30

## Capacities 240, 2.3i CAT 1993

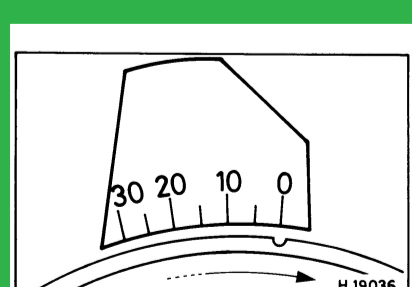
Engine oil & filter	litres	3.85
Gearbox - 4-speed [5-speed]	litres	1.6
Automatic transmission - refill	litres	3.9
Final drive	litres	1031: 1.75. 1041: 1.60
Cooling system	litres	8.5
Fuel tank	litres	60

## Notes and Illustrations

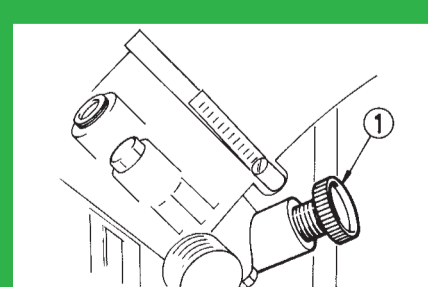
1: Idle speed 2: CO / Mixture



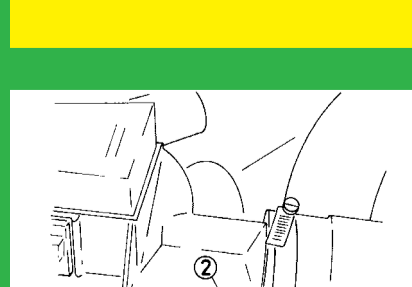
2316 cm<sup>3</sup>



2316 cm<sup>3</sup>



LH2.4-Jetronic



LH2.4-Jetronic